

Date: Thursday, 19/04/2007 1:46:09 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CHAFING SHIELD
Job Number	: 31959	Part Number	: D31893
Estimate Number	: 12815	Drawing Number	: D3189 REV B
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 19/04/2007	Drawing Revision	: B
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 20/04/2007
Previous Run	: 31952	Qty:	5
Written By	: <u>L</u>	Um:	Each
Checked & Approved By	: <u>L</u>		
Comment	: Est. A 07.04.04 new issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S25GA	304/316 .020" Sheet
		 Comment: Qty.: 0.2205 sf(s)/Unit Total : 1.1025 sf(s) 304/316 SS .020" Sheet (M304S25GA) Batch: m102393
2.0	SHEAR	 Comment: SHEAR Cut to size as per Dwg D3189
3.0	SMALL FAB 1	 Comment: SMALL & MEDIUM FAB RESOURCE 1  1-Deburr & Grind Rads as per Dwg D3189 2-Roll as per Dwg D3189
4.0	QC5	 Comment: INSPECT WORK TO CURRENT STEP
5.0	PACKAGING 1	 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>8/07/04/20 ⑤</u>

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Drawing Name: CHAFING SHIELD

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

7/01/00

Job Completion



✓ 7/01/00



DESIGN	9P	DRAWN BY	9P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	11	APPROVED	11	DRAWING NO. D3189
DATE	07.01.05	TITLE	CHAFING SHIELD	

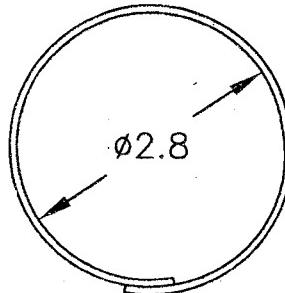
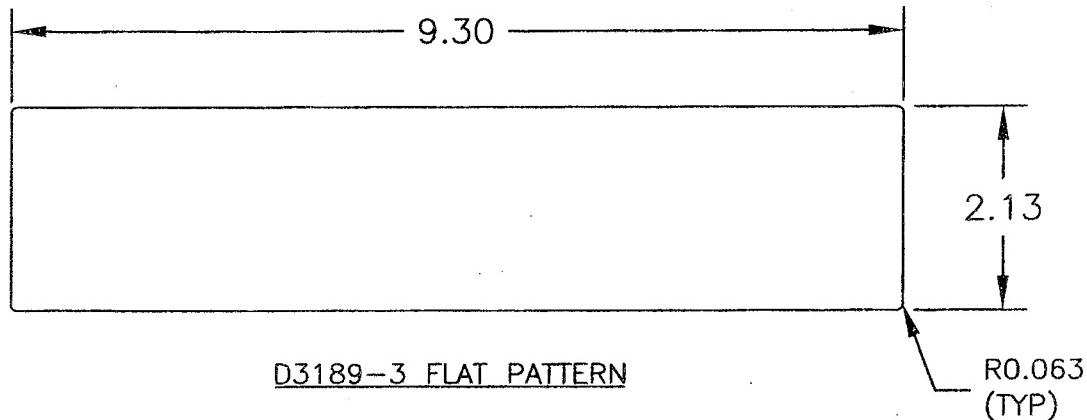
REV. B

SHEET 2 OF 2

SCALE

1:2

07.03.27 11



D3189-3 ROLLING DETAIL  
NOT TO SCALE

D3189-3 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 318959

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
070419	1.0	No 0020° in stock, acceptable to use 304 SS. 26G4				✓ 070419	J 070419

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/04/2019  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

